



Gaston County

Gaston County
Board of Commissioners
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Sheriff's Office

Board Action

File #: 17-382

Commissioner Hovis - Sheriff's Office - To Authorize Implementation of Gaston County Jail Capital Needs Projects to Commence Prior to Jail Expansion Project **AS AMENDED to Increase the Body Scanner Estimate by \$20,000 - Total Project Estimate - \$674,000**

STAFF CONTACT

Sheriff Alan Cloninger - Sheriff's Office - 704-869-6860

BUDGET IMPACT

N/A

BUDGET ORDINANCE IMPACT

N/A

BACKGROUND

Due to the overcrowding issue and age of the Gaston County Jail, a jail expansion study was performed by Stewart - Cooper - Newell Architects of Gastonia, NC to determine current and future needs of the jail. The Sheriff's Office has prioritized jail capital projects as outlined in the study (pg. 1-3 #8) that require implementation prior to the jail expansion. The estimated cost of these projects is \$654,000. This estimate is not a replacement for competitive bids that must be secured.

With this Board Action, the Sheriff's Office seeks approval from the Board as to which capital projects can be implemented prior to the jail expansion and a timeframe for when the projects can commence.

(Continued on Page 2)

DO NOT TYPE BELOW THIS LINE

I, Donna S. Buff, Clerk to the County Commission, do hereby certify that the above is a true and correct copy of action taken by the Board of Commissioners as follows:

NO.	DATE	M1	M2	Brown	Fraley	Grant	Hovis	Keigher	Philbeck	Worley	Vote
2017-276	11/14/2017	BH	RW	A	A	A	A	A	A	A	U

DISTRIBUTION:

Laserfiche Users

A=AYE, N=NAY, AB=ABSENT, ABS=ABSTAIN, U=UNANIMOUS

File #: 17-382

Commissioner Hovis - Sheriff's Office - To Authorize Implementation of Gaston County Jail Capital Needs Projects to Commence Prior to Jail Expansion Project AS AMENDED to Increase the Body Scanner Estimate by \$20,000 - Total Project Estimate - \$674,000

Page 2

At the 11/14/2017 Regular Meeting, the Board of Commissioners, by unanimous consent, increased the Body Scanner appropriation to \$189,000 / 5-Year Warranty and Authorized the Implementation of Gaston County Jail Capital Needs Projects to Commence Prior to Jail Expansion Project AS AMENDED - Project Estimate of \$674,000.

The Finance Director shall make the appropriate amendment to the Budget Change Request to reflect the amended appropriation.

POLICY IMPACT

N/A

ATTACHMENTS

Budget Change Request; Jail Expansion Study; Jail Capital Needs Priority List

GASTON COUNTY BUDGET CHANGE REQUEST

TO: Earl Mathers COUNTY MANAGER

FROM: 4315 SHERIFF'S OFFICE
 Dept. # Department Name

Department Director's Name Date

TYPE OF REQUEST:	
<input type="checkbox"/> Line Item Transfer Within Department & Fund	<input type="checkbox"/> Line Item Transfer Between Funds *
<input type="checkbox"/> Project Transfer Within Department & Fund	<input checked="" type="checkbox"/> Additional Appropriation of Funds *
<input type="checkbox"/> Line Item Transfer Between Departments*	

* Requires resolution by the Board of Commissioners

JUSTIFICATION FOR REQUEST:

Due to the overcrowding issue and age of the Gaston County Jail, a jail expansion study was performed by Stewart – Cooper – Newell Architects of Gastonia, NC to determine current and future needs of the jail. The Sheriff's Office has prioritized jail capital projects as outlined in the study (pg. 1-3 #8) that require implementation prior to the jail expansion. The estimated cost of these projects (shower resurfacing, pod windows, food carts, kitchen equipment, body scanner, air compressor, hot water heater, door opening pod control) is \$674,000 AS AMENDED by the Board of Commissioners at its 11/14/2017 Regular Meeting. This estimate is not a replacement for competitive bids that must be secured.

Note: Decreases in expenditures & increases in revenue accounts require brackets. Increases in expenditures & decreases in revenue do not require brackets. Please note that transfers between funds require interfund transfer accounts.



Gaston County Jail Expansion

September 18, 2017

Project No. 1570



Stewart · Cooper · Newell · Architects

Architecture

Planning

Interiors

719 east second ave.
gastonia, nc 28054
phone: 704.865.6311
fax: 704.865.0046

1.800.671.0621
www.scn-architects.com

2016 sumner street ste.202
columbia, sc 29201
phone: 803.765.9011
fax: 803.765.2011



GASTON COUNTY JAIL EXPANSION STUDY

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GASTON COUNTY JAIL EXPANSION STUDY



1 - Summary

SUMMARY

This report presents the findings of a study performed for Gaston County detailing the facility needs of the Gaston County Jail. The study was undertaken by Stewart – Cooper – Newell Architects, Gastonia, NC. It was performed as a collaborative effort between the county staff, the sheriff and staff and the architect. Much data, on-site dialog, analysis, and facility reviews allowed for the proper sharing of information that allows this document to accurately reflect the current and future needs of the Gaston County Jail Facility.

As is detailed and expanded upon in the following sections, Gaston County has and is continuing to experience growth. The growth indicated in past historical data has required county facilities to grow and change to meet the demands of the population, which has put pressure on both its physical facilities and its personnel.

The population of Gaston County as a whole may increase at a rate significantly higher than the historical trends; depending on the effect growth from Charlotte has over the upcoming 20 years.

The current 176,758 square foot facility has served the county well for almost 20 years; but, because of the current demands, it is no longer able to provide the space that the jail requires. This report outlines the specific space needs and the recommendations of how best to meet these needs. The following data summarizes the details that follow.

The study of the facility along with the understanding of budget restraints has led to the conclusion that the projects should be broken into three phases which vary from the previous 2006 study. It is extremely important to understand that jails are very expensive to build and over the long term cost much more to operate and maintain. The initial construction needs to be as durable and maintenance free as possible. They must be able to function 24 hours a day, every day, for years.

The Three Phases are as follows:

- Phase I – Install 30, 2-man cells.
 Install 12, 1-man cells in 'A' Block
 Total added Bed Count – 72
- Phase II – Expansion of Kitchen, Storage, Medical,
 Classrooms, Property Storage, Dining Space,
 Locker Rooms and Administrative Area for
 additional staff.
- Phase III – Addition of 224 additional cells adding 440 beds
 plus associated utilities and staff areas.

GASTON COUNTY JAIL EXPANSION STUDY

SUMMARY

PHASE 1 – Description of the work

The installation of 30- two man cells, the installation of 12- one man cells in "A" Block, all to be located in the 4 first floor recreational areas. The cells will be 2" thick concrete filled panel components as manufactured by TRUSSBILT. There is only one manufacturer of this type of cell.

The cells components will be brought in thru an opening cut in the exterior wall below the fresh air louvers. An access door and frame will be anchored in the opening to allow staff access to plumbing, mechanical, electrical, sprinkler and security equipment for future maintenance. Due to the age of all of the Security Electronic Systems, it will be replaced.

The pod showers and toilet doors should be replaced and the walls and the ceilings need to be redone. In addition, new plumbing, mechanical, electrical and fire protection will need to be installed.

General capital improvements will be needed as well.

Preliminary Conceptual Budget for the addition of 30-two bed cells and 12 single bed cells.

This budget was derived from information and cost obtained from various detention equipment manufacturers and suppliers. This is not intended to be a substitute for the Completion of Construction Documents and Competitive bids received from General Contractors, Sub-contractors and Detention Equipment Sub-Contractors.

DESCRIPTION	COST
1. Site Work	\$ 60,000.00
2. Exterior Doors	\$ 108,000.00
3. Cells	\$2,618,000.00
4. Electronics/Security	\$475,000.00
5. Walls Above Cells	\$66,250.00
6. Ceilings	\$10,000.00
7. Shower and Toilet Doors	\$160,000.00
8. Miscellaneous Capital needs	\$732,000.00
9. Plumbing, Mechanical, Electrical & Fire Protection	\$1,995,000.00
10. Security Gate Revision	\$250,000.00
Sub-total	\$6,474,250.00
Contingency 10%	\$647,425.00
Sub-total	\$7,121,675.00
Fees 8%	\$569,734.00
TOTAL CONCEPTUAL BUDGET	\$7,691,409.00

GASTON COUNTY JAIL EXPANSION STUDY

SUMMARY

Conceptual Budget Breakdown:

1. Site Work	\$60,000.00	A. Walls (Metal Studs @ 16" O.C., Security Mesh – 2 sides, 5/8" Type 'X' Gyp. BD. – 2 Sides ,5 1/2" insulation)	\$26,520.00
A. Grading		B. Caulk & Paint	\$40,000.00
B. Building Protection		6. Ceilings	\$10,000.00
C. Fencing		7. Shower & Toilet Door	\$160,000.00
D. Gravel		A. Toilet & Shower door replacement (all Stainless Steel)	
E. Clean-up		8. Misc. Needs	\$732,000.00
F. Grassing		A. Kitchen Equipment	\$95,000.00
2. Exterior Doors	\$108,000.00	B. Food Carts	\$92,000.00
A. Mech. Room Exterior doors and panels, Stainless Steel & frame	\$32,000.00	C. Hot water Heater	\$90,000.00
B. Hardware (Stainless Steel)	\$20,000.00	D. Security window in Pod control replacement	\$54,000.00
C. Labor	\$12,000.00	E. Door operating Pod control stations	\$32,000.00
D. Cut Precast OPG.	\$12,000.00	F. Shower resurfacing	\$160,000.00
E. SS Flashing	\$8,000.00	G. Back-up Air Compressor, Piping, Controls	\$10,000.00
F. Anchors	\$8,000.00	H. Securepass Body Scanner	\$199,000.00
3. Cells	\$2,618,000.00	9. P.M.E & FP	\$1,995,000.00
A. Cells (42) & Decks & Stairs	2,242,000.00	A. Plumbing	\$300,000.00
B. Security Caulking	\$40,000.00	B. Mechanical	\$900,000.00
C. Painting	\$120,000.00	C. Electrical	\$575,500.00
D. Equipment Rental	\$120,000.00	D. Fire Protection	\$120,000.00
E. Concrete & Pumping	\$80,000.00	E. Smoke Removal	\$100,000.00
F. Welding & Finishing	\$16,000.00	10. Security Gate	\$250,000.00
4. Electronics	\$475,200.00	A. Sliding Gate with Overhead track	
A. Complete upgrade for Security and Electronics			
5. Wall above cells	\$66,520.00		

GASTON COUNTY JAIL EXPANSION STUDY

SUMMARY

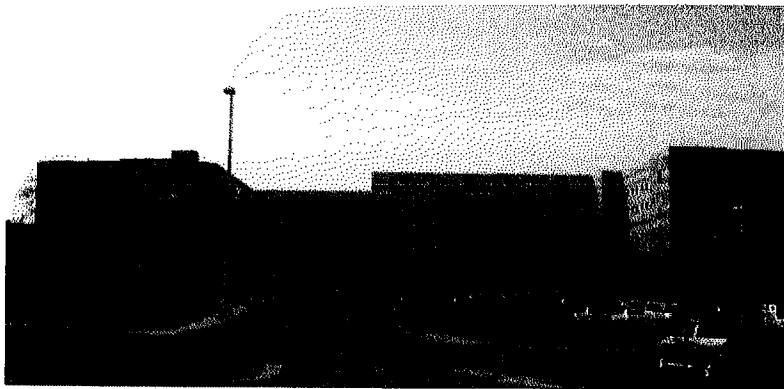
PHASE 2 – Description of the work

Due to financial restraints, it will be necessary to build Phase II at some date in the future.

The work of Phase II will be an expansion of first floor areas which will include the Kitchen, Walk-in Cooler and Freezer, Warehouse space, Commissary, Staff dining and support areas.

On the second floor the medical space would be substantially expanded to accommodate both present and future population growth. The administration has expanded and with a growth in jail population would necessarily need additional space for staff offices, training classrooms, conference room and staff support space.

Phase II should be constructed prior expanding the jail population in Phase III and would be added to the North side of the building.



North Elevation

Preliminary Conceptual Budget

1 st Floor Area –	18,600 S.F.
2 nd Floor Area –	17,200 S.F.

Total Area: 35,800 S.F.

Projected Cost per S.F.: \$375.00/SF

Preliminary Conceptual Budget: \$13,425,000.00

PHASE 3 – Gaston County Jail Expansion

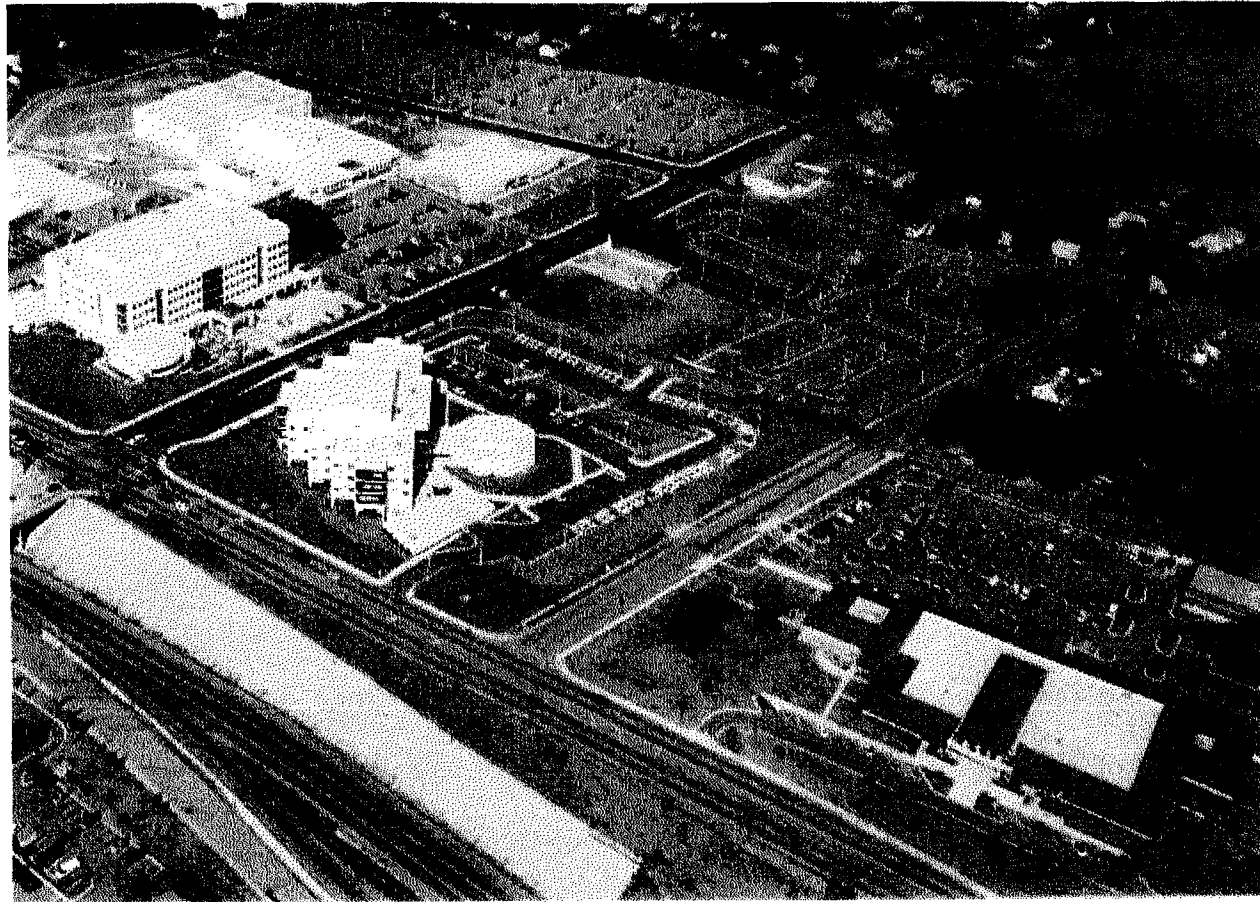
The actual size and the number of cells and necessary support spaces have not been determined at the time of this study. The actual need will be based on future growth projections and programming.

The 2006 study projected a need for 224 additional cells adding 440 beds plus associated utilities and staff areas. This would be added to the west side of the existing building.



West Elevation

GASTON COUNTY JAIL EXPANSION STUDY



September 18, 2017

2- Facility Assessment

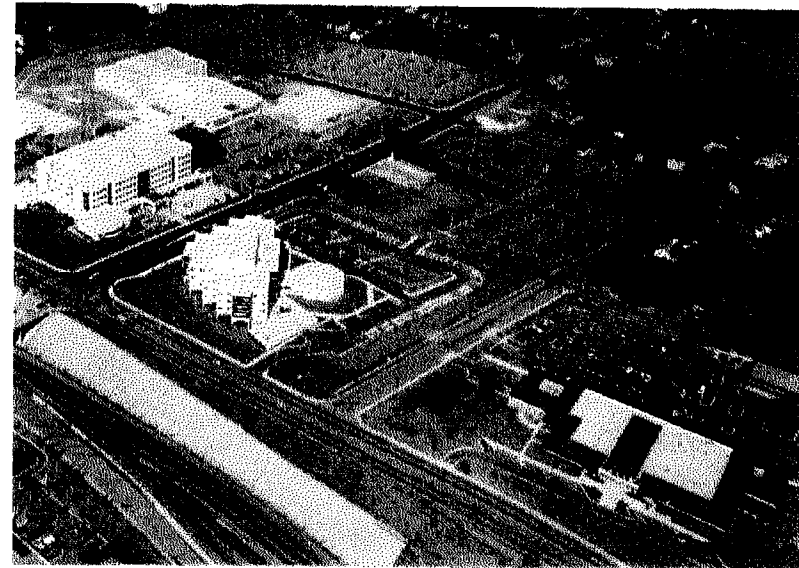
INTRODUCTION



Gaston County Jail Front Elevation

The Gaston County Jail is part of the Judicial and Governmental Complex that was completed in 1999. The Sheriff's Office contains all the administrative functions needed for the department to function efficiently at the time it was completed and for approximately 20 years in the future depending on population growth.

The existing facility was reviewed as part of this study. This review was to ascertain how the existing facility can be renovated and enlarged to provide additional housing for detainees within the existing structure.



Judicial and Governmental Complex Aerial View

The architects did an in-depth study of the facility and the following is the result of that analysis.

The Jail is equipped with full security services including: CCTV, Touch Screen Computers, Card Key Access, PIN Systems, UPS and Emergency Generators.

It was determined that due to the age of all the components and the addition of 42 new cells it would be necessary to upgrade all the existing electronic security equipment.



Gaston County Jail Two Man Cell



Gaston County Jail Dayroom

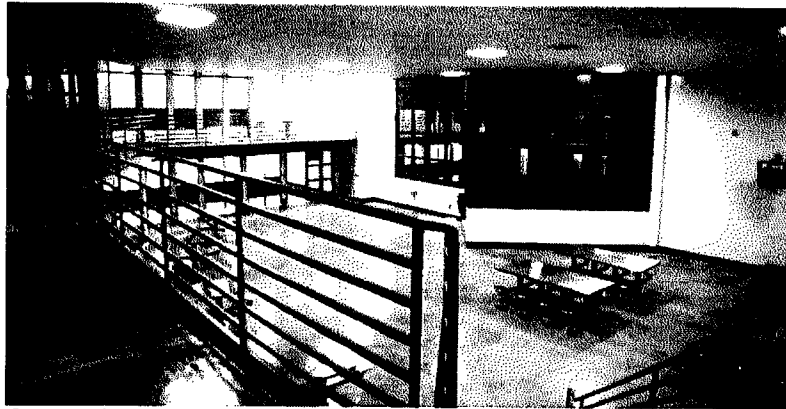
The Jail was designed with 200, 2-man cells and 8, 1-man cells for a total of 408 beds that is divided into several "pods" that are designed to support both direct and indirect supervision. The pods are designed so that an inmate can be placed in a pod and never removed from it except for court appearances.

The study provides an insight into how the 4 existing interior first level recreation areas can be utilized to accommodate 42 additional cells. Of the 42, 30 will be 2-man cell and 12 will be 1-man cells in "A" Block. The first floor of the jail is a slab on grade and has the ability to support the cells.

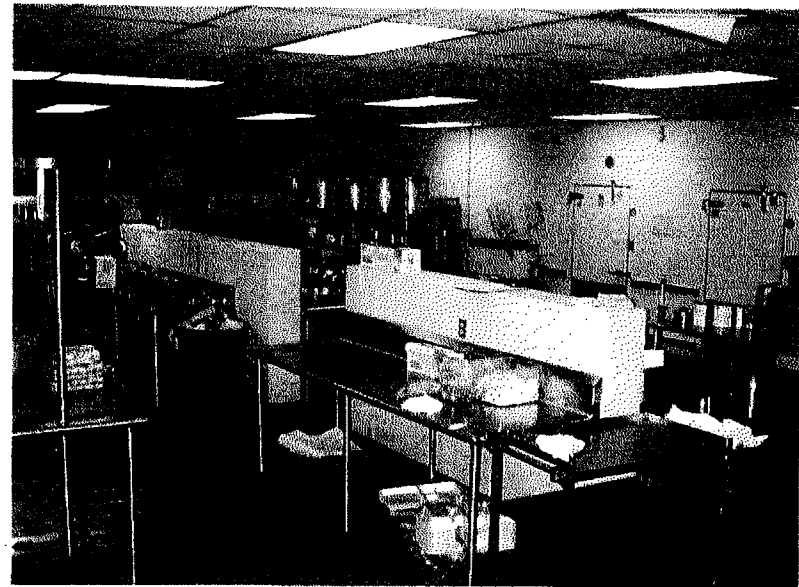
The second level recreation areas cannot be utilized with cells but could provide additional space for dormitory or classrooms due to structural restraints.

The kitchen facility prepares and cooks three meals a day for all inmates at both the Jail and the adjacent jail annex. The jail annex has 8, 20-man dorms for a total of 160 beds and 16, 1-man cells and is currently used to house female detainees. The total number of beds for both facilities is 584 beds. Operational capacity (90%) is 526 beds.

Expansion of the Kitchen, Warehousing, Staff Facilities will need to be included in a future addition. Medical unit and administration would be included in a future expansion as well.



Gaston County Jail Mezzanine View to Dayroom



Gaston County Jail Kitchen

CURRENT SPACE ISSUES

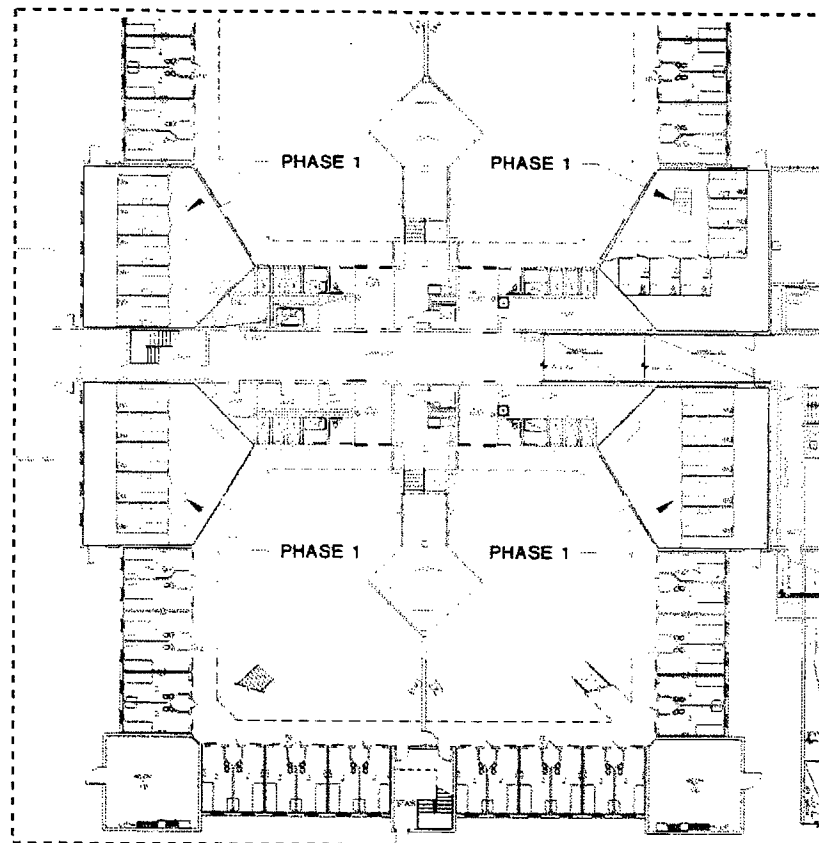
In meetings with the County Staff and Sheriffs Office, the architect identified space requirements, which were based on the present need. The following information was obtained through meetings with the county and detention officials and Stewart – Cooper – Newell Architects. Space requirements were developed for additional cells, medical facilities, kitchen facilities and other relevant spaces. The most immediate needs are:

- Cells – Additional cells are needed. Jail Pod size and configuration was reviewed and produced the following conclusions:
 1. Existing dayrooms and cell size are adequate.
 2. Recreation yards (8 – one per pod) are not used. Consider converting this enclosed outdoor space to interior space with heating/air. Options for use of this space: cells, classrooms, video arraignment if pod is designated for First Appearance, storage, property storage and inmate property storage.
 3. Delete recreation yards from future pods if possible. Review current codes concerning outdoor recreation requirements.
 4. Mirror classification of existing jail. Female inmates to remain in jail annex.
 5. Review design of showers, toilets and doors.
 6. Delete drywall from pod ceilings. Sprinklers ruin drywall; consider exposed concrete or other finishes.
- Classroom Space – classes are currently held in the library.
- Kitchen Space – Currently 1,400 meals are prepared daily. Additional freezer, storage, cart and assembly line space is required. At least twice the storage space required for the kitchen area.
- Medical Ward Space – Isolation cells are currently used for HIV, sick or injured.
- Inmate Property Storage – Property is currently stored in several locations instead of one central location. Change existing weight room to storage. Provide new weight room in administrative addition.
- First Appearance Space – Large detainee area for video arraignment needed.
- Visitation Space – A place for lawyers to meet with detainees with a pass-thru for signing papers is needed.
- Secure Parking - Existing secure parking is where jail administrative expansion will take place. Gate should be changed to a sliding gate due to problems with existing overhead gate. Relocate fence for new, larger secure parking lot.
- Loading Bays – Two existing loading bays are sufficient. Relocate in Phase II.
- Trash Pick-up - Currently pick-up is twice a week. Expansion may require daily pick-up.
- Jail Annex Access - Need better access to the jail annex. Expansion of Administrative space should connect the jail and jail annex.
- Commissary - Provide additional store commissary space. Keep commissary adjacent to loading docks.

SPACE ISSUES ANALYSIS

The analysis of the existing space and need as well as budget restraints indicated three phase approach for the detention center. Phase I is illustrated.

Phase I provides 42 additional cells (72 beds) by renovating existing recreation yards and auxiliary spaces required by the 42 additional cells including the following:



SPACE ISSUES ANALYSIS

The analysis of the existing space produced a three phase approach for the detention center. Phase II and III is described.

Phase II provides additional administration:

- Expanded Medical Unit
- Classrooms
- Additional kitchen area for freezer, storage, cart storage and assembly line space - addition on the north elevation.
- Additional inmate property storage.
- Additional store box/commissary space.
- Additional support staff space. New support staff will require additional office space, parking space, weight room, dining space, and locker room space.

Phase II would expand the 2 floor existing building on the north side with a total of 35,800 SF.

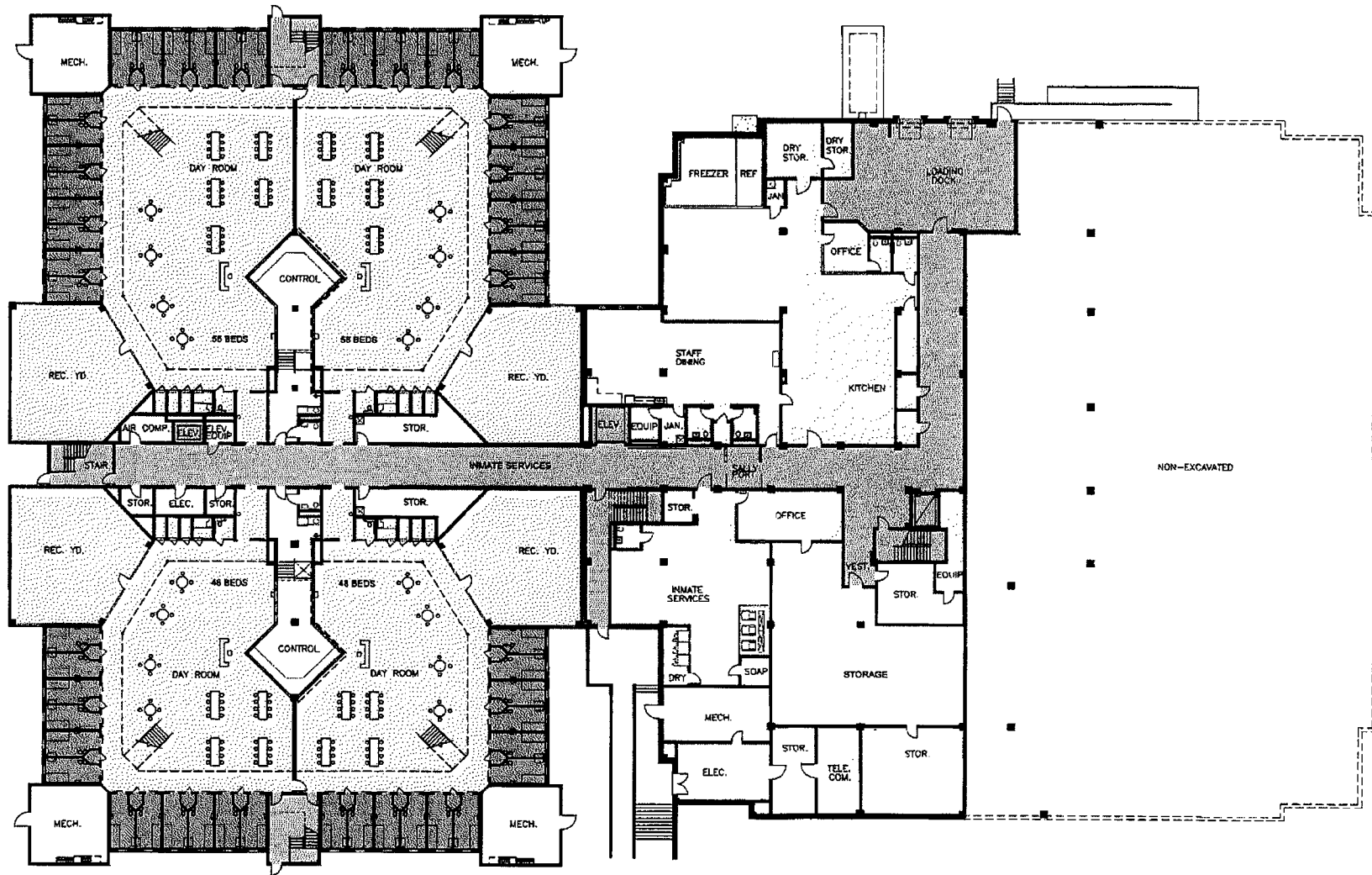


North Elevation

Phase III provides 224 additional cells (440 beds) in approximately 140,000 SF detention housing addition on the west side of the facility and adds auxiliary space for storage, administration, medical and kitchen services, evidence and inmate storage on the north side of the facility. Site renovations will include additional secure parking, fencing and sliding gates.

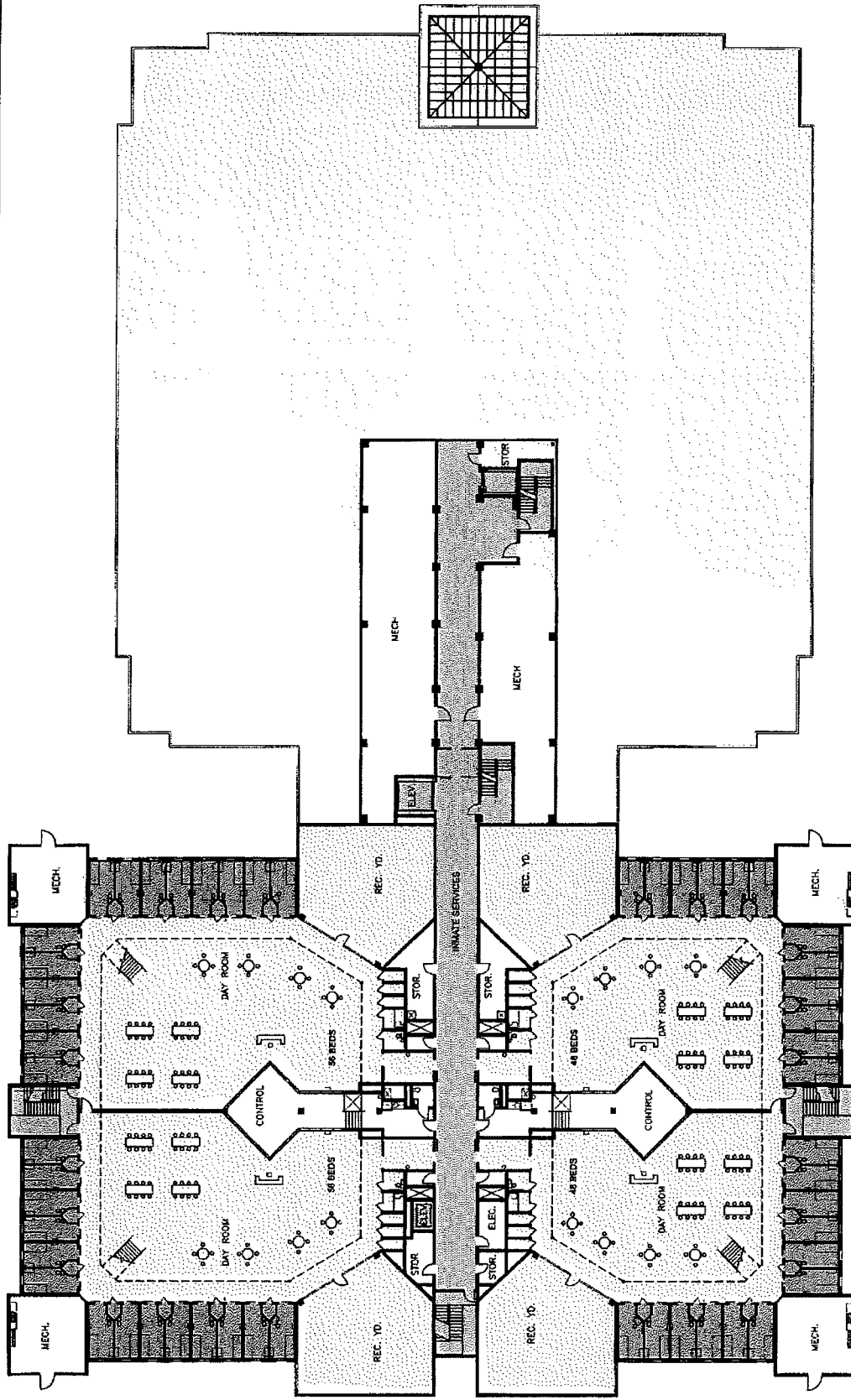


West Elevation



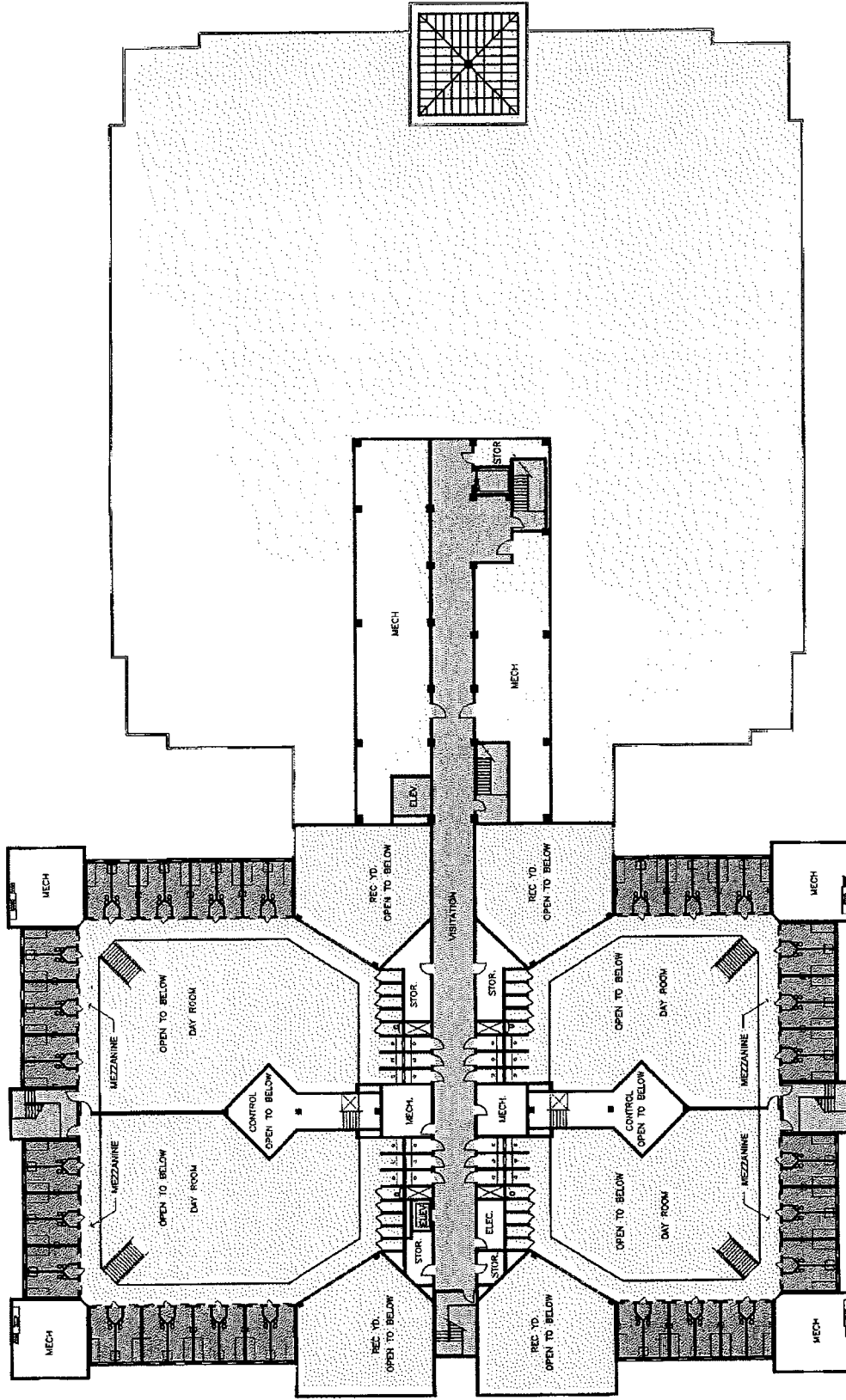
- DETAINEE USE AREAS
- MIXED USE AREAS
- SHERIFF USE AREAS

EXISTING GASTON COUNTY SHERIFF'S OFFICE & JAIL
FIRST FLOOR PLAN



- DETAINEE USE AREAS
- MIXED USE AREAS
- SHERIFF USE AREAS

EXISTING GASTON COUNTY SHERIFF'S OFFICE & JAIL
THIRD FLOOR PLAN



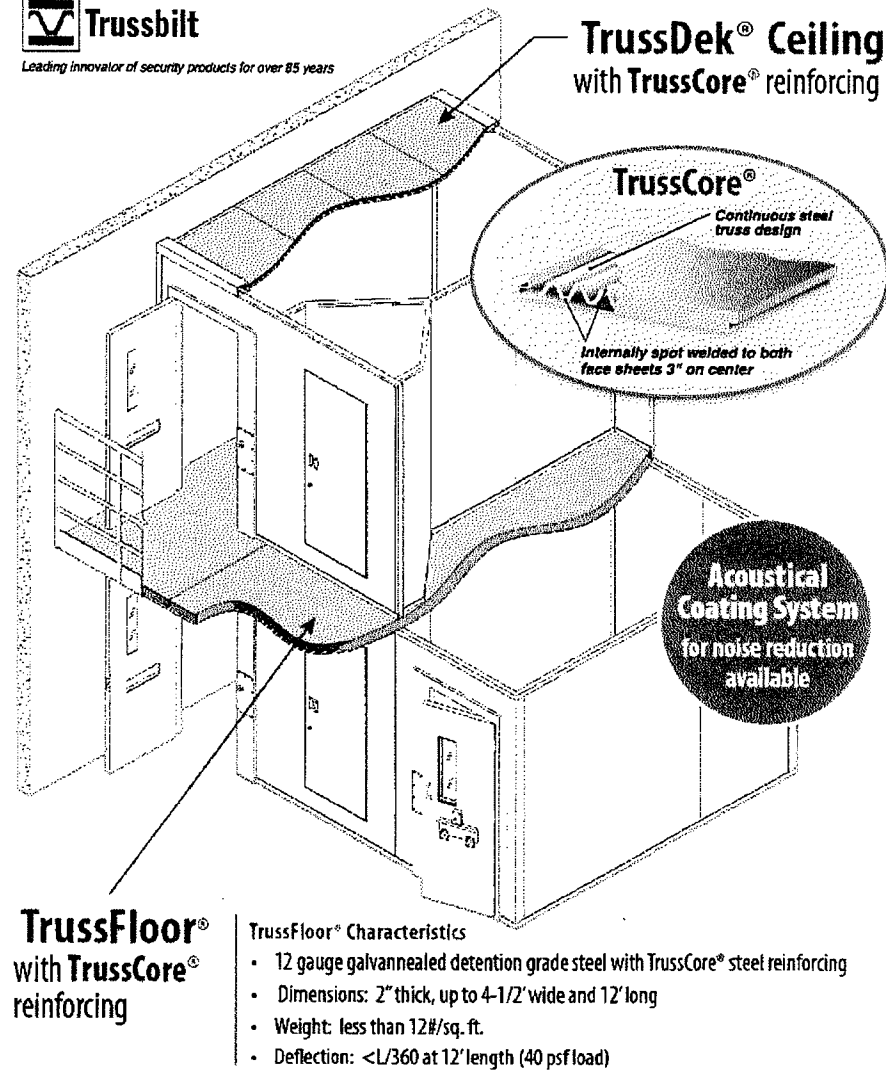
- DETAINEE USE AREAS
- MIXED USE AREAS
- SHERIFF USE AREAS

EXISTING GASTON COUNTY SHERIFF'S OFFICE & JAIL
FOURTH FLOOR PLAN

GASTON COUNTY JAIL EXPANSION STUDY



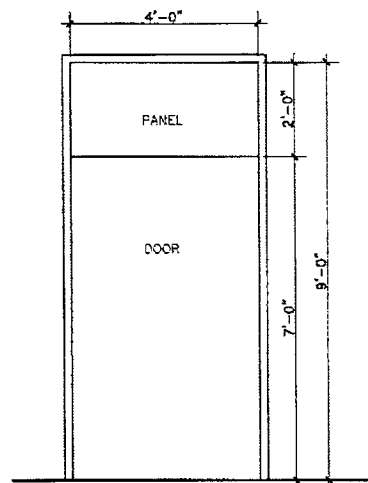
Leading innovator of security products for over 85 years



3 –New Cell Installation

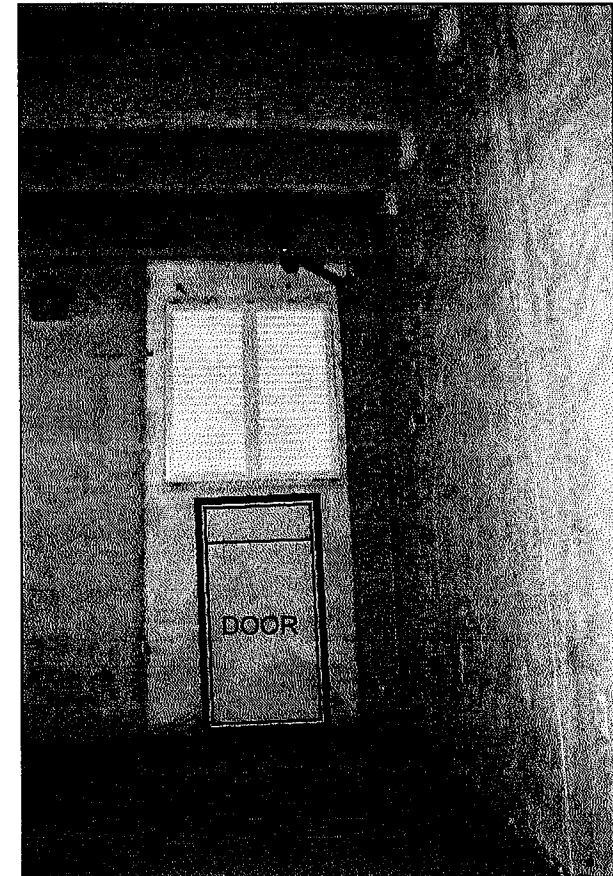
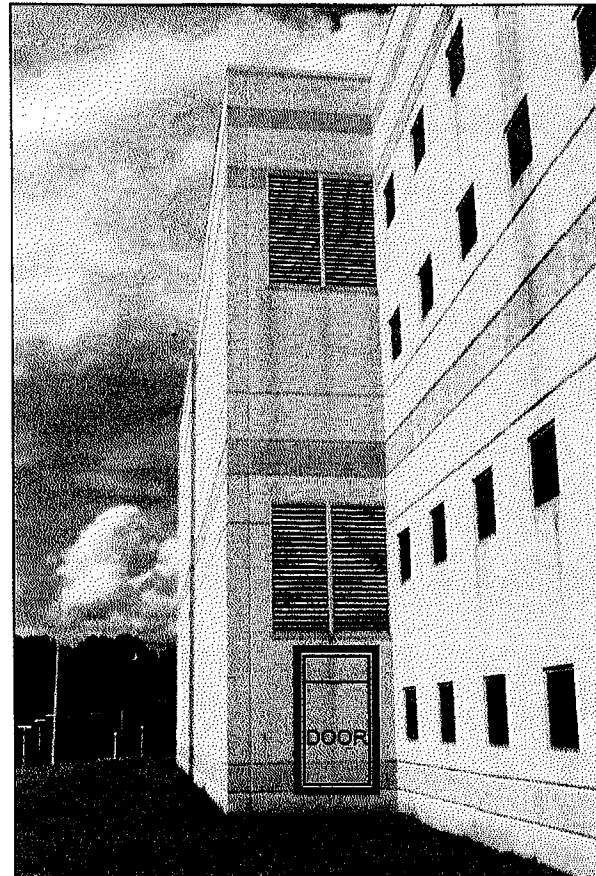
GASTON COUNTY JAIL EXPANSION STUDY

NEW CELL INSTALLATION



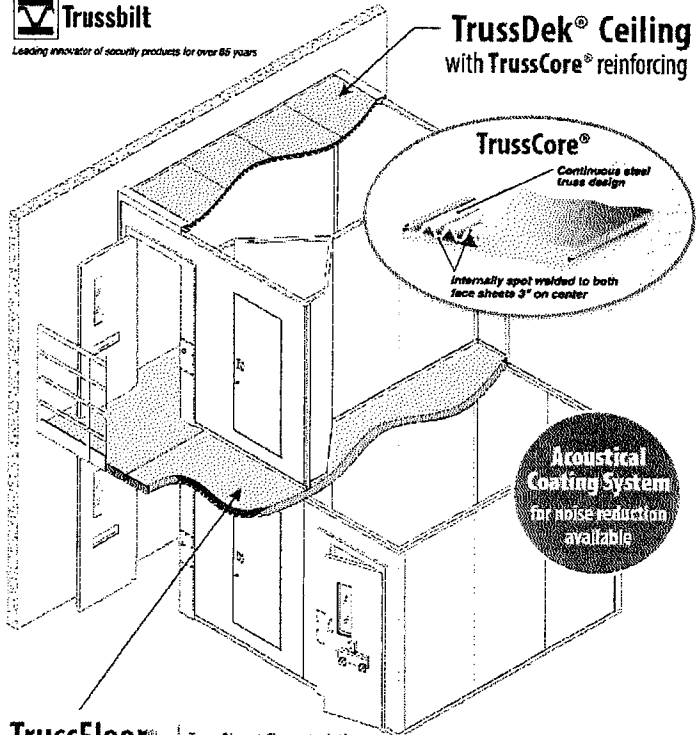
ALL STAINLESS
STEEL 4 DOORS
 4 FRAMES

1 DOOR/FRAME ELEVATION
SCALE: 1/2" = 1'-0"





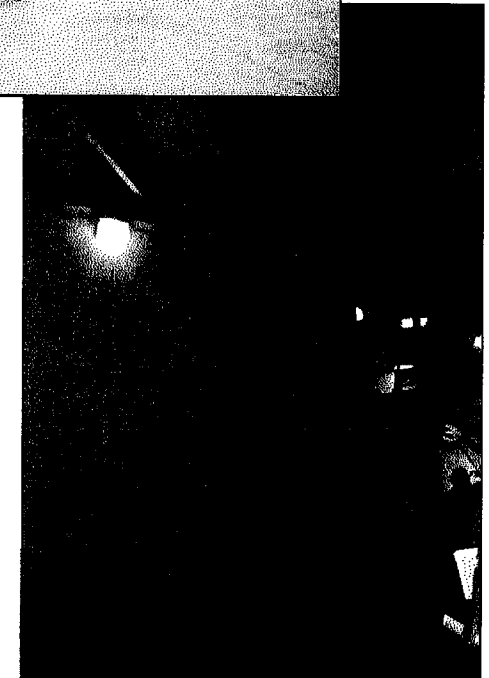
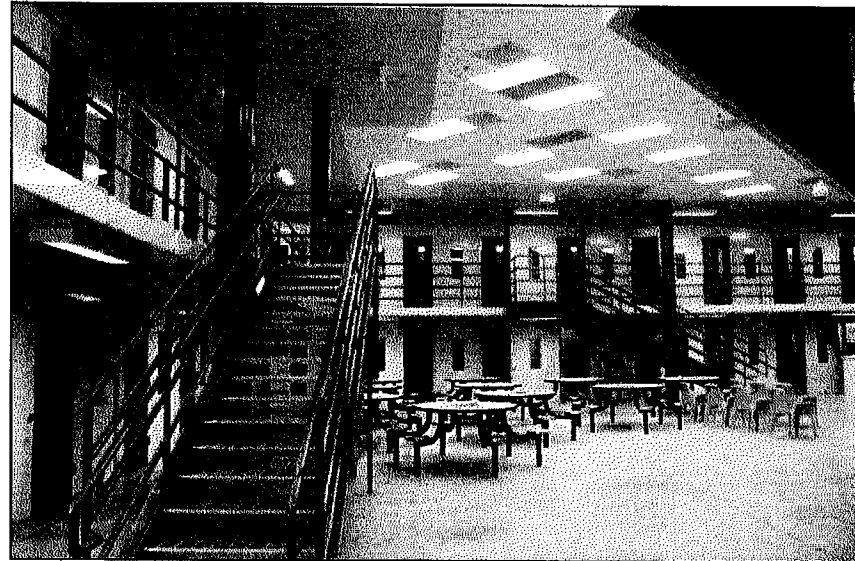
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with TrussCore® reinforcing

TrussFloor® Characteristics

- 12 gauge galvanized steel with TrussCore® steel reinforcing
- Dimensions: 2" thick, up to 4-1/2' wide and 12' long
- Weight: less than 12#/sq. ft.
- Deflection: <L/360 at 12' length (40 psf load)



NEW CELL INSTALLATION

1546 Series 15" Wide Combination Units



To specify fixture and accessories, use the Model Number and Options page.

15* combination lavatory/toilet shall be:
Willoughby Model No. EC__-1546
(Select from model number and options list on next page)

Fixture shall be fabricated from 14 gauge, type 304 stainless steel. The construction shall be all welded, with exposed stainless surfaces polished to a #4 satin finish.

Standard toilet shall include:

- Elongated toilet bowl with contoured seat
- Integral crevice-free self-draining flushing rim with positive afterfill
- Fully enclosed 2-1/2" O.D. trap which shall maintain a minimum 2" seal and pass a 2-1/8" ball

- Bead blast finish bowl interior
Toilet shall be blowout type, requiring 35 psi min. flushing pressure.
Model shall meet the requirements of ASME A112.19.3/CSA B45.4

Standard lavatory shall include:

- Multi-sided bowl, 12-3/4" x 8-1/4" x 5" deep
- Stainless steel bubbler/filler
- Fast drain with air vent
- Elbow waste (1-1/2" F.I.P.)
- Self-draining soap dish

Fixture shall withstand loadings of 5,000 lbs. without permanent damage.

Cabinet interior shall be sound deadened with fire-resistant material.

Anchoring shall be by standard 4-point system. Ø1/2" threaded rods, nuts and washers shall be furnished for walls up to 8" thick. Unit shall require chase area for installation and maintenance.

On back to back fixture installations, do not use standard cross type waste fitting: cross flow may result due to blowout jet action. Use sanitary or offset type waste fittings.

Note: For HET 1-28 GPF, unit will pass a 2" ball

visit our website at www.willoughby-ind.com
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MADE IN THE U.S.A.

7/1 Rev 7/2017

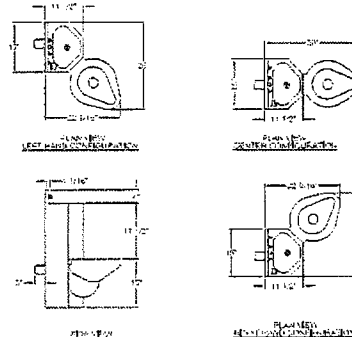
S1.3

1) Toilet Waste Location:	2) Flush Push Button Selection:	12) Waste Coupling for (TWE) Toilet Waste Extension:
J ECW Wall Outlet	J PP5 Pneumatic Push Buttons	J TWG3P Connecting to 3" PVC
J ECF Floor Outlet	J PSB Ligature-resistant Push Buttons	J TWG3C Connecting to 3" Cast Iron
J ECF Floor Outlet	J PEB Electronic Push Buttons	J TWG4P Connecting to 4" PVC
2) Base Model Number:	J EPB8 Ligature-resistant Electronic Push Buttons	J TWG1C Connecting to 4" Cast Iron
J 1546 1/2" Lav-toilet Combination	J P2PD Picta Electronic Push Buttons	
3) Toilet Orientation:	3) Electronic Controls:	13) Other Options:
J L Angled Left	J L Use Electronic Lavatory & Flush Valves:	J T4 Abrasive Resistant Toilet Overflow Preventer, Reg. (FV)
J R Angled Right	J WUCU-5510 U-Pushmate U-MINI	J T4A Abrasive Resistant Toilet Overflow Preventer, Reg. (FV)
J C Connected		J T4B Abrasive Resistant Toilet Overflow Preventer, Reg. (FV)
4) Fixture Mounting:	10) Lavatory Waste:	J FV Hydraulic Flush Valve (includes Push Button)
J OF On-Floor (ECW Only)	J ES Elbow Waste (1-1/2" F.P.)	J EPV Electronic Flush Valve (P-Click)
J OF On-Floor	J PT Integral P-Trap (1-1/2" F.P.)	J EPVP Electronic Flush Valve w/ P2PB (P-Click Control)
5) Buster Selection:	J LW1 Lavatory Waste	J TSE Toilet Flush Extension
J BP Peral Buster/Floor (Standard)	J LVE Lavatory Overflow	J FV1 Flush Valve Connection
J GC Code Buster/Floor (w/ Mouth Guard)	J CW2 Combined Waste w/ Clean-out	J HS Hinged Waste Plastic Basket (Not recommended for
J BPH Lavatory Buster/Floor	J LW1 Thru-Wall Extension, P-Trap	J HS Hinged Waste Plastic Basket (Not recommended for
J FLH Lavatory Lin. Filter	J LW2 Thru-Wall Extension & Clean-out	J RTH Rugged Waste Tissue Holder
J FLH Lavatory-resistant Lin. Filter	J SLOW Slow Drain	J ISH Integral Shelf
6) Flush Valve GPF (Must Specify):	11) Toilet Waste:	J TB1 Single Toothbrush Holder
J 1.2 GPF MET	J GW Gas/Water Waste Connector	J TB2 Dual Toothbrush Holder
J 1.6 GPF U.F. (Standard)	J TWE Toilet Waste Extension	J TH1 Single Toilet Holder
J 3.5 GPF 3" waste tube required	J TWC Toilet Waste Connector	J TH2 Dual Toilet Holder
7) Lavatory Waste Selection:	J TWQ 3" Clean-out for (TWE)	J DC Decorator Cover (Fixture exterior only - White)
J NV No Valve	J TWS Floor Outlet Waste Connection	J T24H 1/4" x 1/2" Transformer: 110VAC to 24VAC
J PS1.1 Single Temp. Pneumatic Non-mixing	J TW4 4" Clean-out for (TWE)	J T24P 1/4" x 1/2" Transformer: 110VAC to 24VAC
J PS1.2 Dual Temp. Pneumatic Non-mixing	J PC3 P-Trap Clean-out Plug PVC-3"	J VG High Pressure Valve
J PS1.3 Single Temp. Pneumatic Mixing	J PC4 P-Trap Clean-out Plug Brass-3"	J VG High Pressure Valve
J PS1.2 Dual Temp. Pneumatic Mixing	J PC4 P-Trap Clean-out Plug PVC-4"	J VG High Pressure Valve
J EL1 Single Temp. Electronic (P-Click Control)	J WCB P-Trap Clean-out Plug Brass-4"	J VT Vent Template
J EL1.2 Dual Temp. Electronic (P-Click Control)	J W3 3" Toilet P-Trap U.S. GPF Only	J WS Wall Sleeve (Requires Accessible Chaise)
Waste Material Options:	J COH4 4" Clean-out Hook, 4" PVC Plug	J SK Ligature-resistant Toilet Skirt (DN) On-Floor Only
J MA2		J TG 2 Gauge Cabinet
J MA3		J TSC Toilet Shipping Cover
J MA4		J OMC

* (Req. 110v power through ground lock
interrupter, GFCI, receptacle)

Approved For Manufacturing By: _____ Date: _____ Company: _____
Wall Thickness: _____ Wall Type: _____

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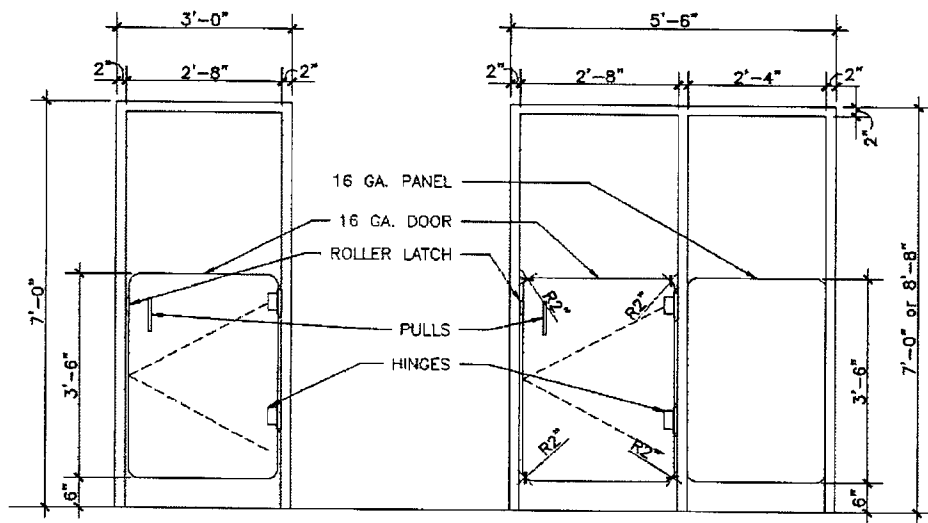
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S1-4

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NEW TOILET DOORS



SHOWER DOOR
H.M. FRAME/DOOR EDGES
WELD-GRIND SMOOTH
ALL STAINLESS STEEL



GASTON COUNTY JAIL EXPANSION STUDY



5 – Possible Shower Changes

Possible Shower Changes

Willoughby Industries - Security Products

WRS-BF-FA-2HD Series
Front Mounted
Recessed Handicap
Shower Panel
w/(2) Fixed Shower Heads



Recommended Specifications

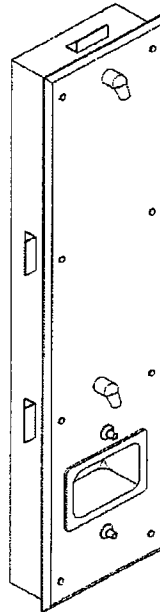
Front Mounted, Recessed Handicap Shower Panel w/(2)
Fixed Shower Heads shall be:
Willoughby Model No. **WRS-BF-FA-2HD**
(Select from model number and options list on next page)

Shower panel shall be fabricated from 14 gauge, Type 304 stainless steel with exposed stainless surfaces polished to a #4 satin finish. Mounting frame shall be fabricated from 18 gauge galvanized steel.

Standard equipment shall include:

- Shower valve (Select from Valve Selection options list)
- (2) (NPS) non-adjustable penal shower heads

Shower panel shall attach to mounting frame with security screws. Unit requires no chase area for installation and maintenance.



(Unit may be shown with optional features)

To specify fittings and accessories, use the Model Number and Options page.

Example: To specify a Front Mounted, Adjustable Handicap Shower: Panel 040101 Fixed Shower heads at showering height, adjustable male's valves (male fixed), standard one-piece push button, standard 2.5 GPM flow rate, standard 11NPS1 shower heads, a-line nonporous male valves, and recessed floor drain, add this:

Use the following Winchey Steel Number:

WYS-BF-PA-2HD-PA1-1-RA2-PPB-2.5GPM-NPS-TM-RV



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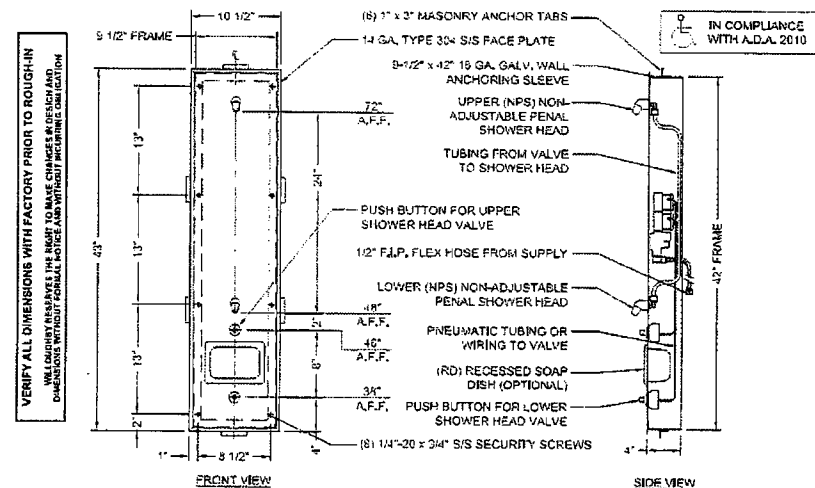
S5-19

MODEL NUMBER AND OPTIONS:


- | | |
|---|---|
| <p>4.) Base Model Number:</p> <p><input type="checkbox"/> WRS-BF-FA-2HD</p> <p>2.) Valve Selection:</p> <p><input type="checkbox"/> HV No Valve</p> <p><input type="checkbox"/> PNL1 Single Temp. Pneumatic Watering</p> <p><input type="checkbox"/> PNL2 Dual Temp. Pneumatic Watering</p> <p><input type="checkbox"/> E1L1 Single Temp. Electronic (Plick Control)*</p> <p><input type="checkbox"/> E1L2 Dual Temp. Electronic (Plick Control)*</p> <p>Valve Manifold Option:</p> <p><i>Pneumatic or Electronic Valves Only:</i></p> <p><i>(See the Manifold Option Page at the end of Catalog Section 55 for further information)</i></p> <p><input type="checkbox"/> MA2</p> | <p>Front Mounted, Recessed Handicap Shower Panel w/ (2) Fixed Shower Heads</p> <p>5.) Electronic Controls* (Must Use Electronic Push Button):</p> <p><input type="checkbox"/> WUSC-2200 <input type="checkbox"/> WUSC-2400 <input type="checkbox"/> Pneumatic <input type="checkbox"/> WUSC H</p> <p>6.) Shower Head Selection:</p> <p><input type="checkbox"/> NPS Non-adjustable Panel Shower Heads (Standard)</p> <p><input type="checkbox"/> APS Adjustable Panel Shower Heads</p> <p>7.) Options:</p> <p><input type="checkbox"/> TMV In-line Thermosstatic Mixing Valve</p> <p><input type="checkbox"/> TF24H Hard-wired Transformer, 110VAC to 24VAC*</p> <p><input type="checkbox"/> TF24P Plug-in Transformer, 110VAC to 24VAC*</p> <p><input type="checkbox"/> RD Recessed Mounted Soap Dish</p> <p><input type="checkbox"/> SD Surface Mounted Soap Dish</p> <p><input type="checkbox"/> Other _____</p> <p><input type="checkbox"/> Other _____</p> <p><small>* (Note: 110V power through ground fault interrupter (GFCI) receptacles)</small></p> |
| <p>3.) Push Button Selection:</p> <p><i>Pneumatic or Electronic Valves Only:</i></p> <p><input type="checkbox"/> PPE Pneumatic Push Buttons</p> <p><input type="checkbox"/> EPB Electronic Push Buttons*</p> <p><input type="checkbox"/> PZPE Piezo Push Buttons*</p> | |
| <p>4.) Flow Rates:</p> <p><input type="checkbox"/> 2.5 GPM (Standard)</p> <p><input type="checkbox"/> 2.0 GPM</p> <p><input type="checkbox"/> 1.5 GPM</p> | |

*180v, 110v power through ground fault interrupter (GFI) receptacle

Approved For Manufacturing By: _____ Date: _____ Company: _____
Wall Thickness: _____ Wall Type: _____



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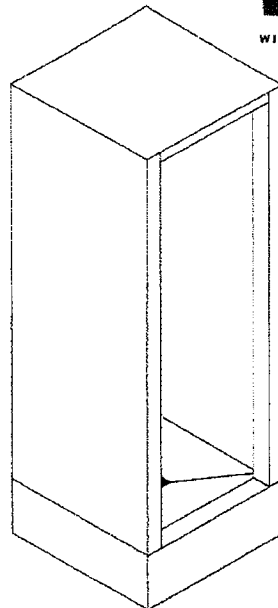
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GASTON COUNTY JAIL EXPANSION STUDY

Possible Shower Changes

Willoughby Industries - Security Products

Cabinet Shower



Recommended Specifications

Cabinet Shower shall be:
Willoughby Model No. S-
(Select from model number and options list on next page)

Shower cabinet shall be fabricated from 14 gauge, Type 304 stainless steel. Shower floor shall be fabricated from 11 gauge, Type 304 stainless steel. The construction shall be **all welded** (unitized models only, not applicable to knockdown models), exposed stainless surfaces polished to a #4 satin finish, except shower floor which shall have a non-slip glass blast finish.

Standard equipment shall include:

- (NPS) non-adjustable panel shower head, mounted in front corner panel (plumbed through the side mullion, under shower floor, and to chase wall)
- (EBD) integral strainer drain with elbow waste (2" F.I.P.) extending to chase wall

Unit requires chase area for installation and maintenance.

Underside of shower floor shall be sound deadened with fire resistant material.

Please provide shower finish schedule upon ordering.
(Unit may be shown with optional features)

To specify fixture and accessories, use the Model Number and Options page.

Example: To specify a unitized 36" x 30" Cabinet Shower with left hand shower head, back corner spray, polished front, single temp. pneumatic mixing valve, standard pneumatic push button, 2.0 GPM flow rate, standard non-adjustable panel shower head, standard elbow waste drain and recessed mounted soap dish

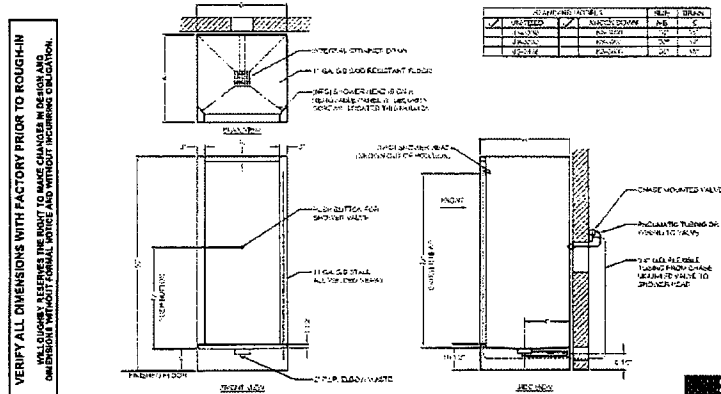
Use the following Willoughby Model Number:
US-3630-L-BCS-A4-PML1-PFB-2.0GPM-NPS-EBD-RD

To specify Knockdown Cabinet Shower: Select the "KS" model number from the list on the Model Number and Options page.

MODEL NUMBER AND OPTIONS:

- 1.) Base Model Number:
Unitized Cabinet Showers:
☐ US-3030 30"L x 30"W Cabinet Shower
☐ US-3232 32"L x 32"W Cabinet Shower
☐ US-3636 36"L x 36"W Cabinet Shower
Knockdown Cabinet Showers:
☐ KS-3030 30"L x 30"W Cabinet Shower
☐ KS-3232 32"L x 32"W Cabinet Shower
☐ KS-3636 36"L x 36"W Cabinet Shower
- 2.) Shower Head Orientation:
☐ L Left Hand
☐ R Right Hand
- 3.) Chase Wall/Valve Orientation:
☐ BCS Back Chase
☐ LCS Left Chase
☐ RCS Right Chase
- 4.) Cabinet Side Exterior Finish Schedule:
(Based on Chase Wall Orientation:
see the Options Pages at the end of Catalog Section 23 for further information)
- 5.) Valve Selection:
☐ NV No Valve
☐ PML1 Single Temp. Pneumatic Mixing
☐ PML2 Dual Temp. Pneumatic Mixing
☐ E1L1 Single Temp. Electronic (Pick Control)
☐ E1L2 Dual Temp. Electronic (Pick Control)
☐ PBV Pressure-Balancing Mixing Valve
☐ TPV Temp/Pressure-Balancing Mixing Valve
☐ TPLR Ligature-resistant Temp/Pressure-Balancing Mixing Valve
- 6.) Push Button Selection:
(Pneumatic or Electronic Valves Only:
See the Manifold Option Page at the end of Catalog Section 23 for further information)
☐ PPS Pneumatic Push Buttons
☐ PBH Ligature-resistant Push Buttons
☐ EPB Electronic Push Buttons
☐ EPBH Ligature-resistant Electronic Push Buttons
☐ PZPB Piezo Push Buttons
- 7.) Flow Rates:
☐ 2.5 GPM (Standard)
☐ 2.0 GPM
☐ 1.5 GPM
- 8.) Electronic Controls:
(Must Use Electronic Push Button):
☐ WUSC-2200 ☐ WUSC-2400
☐ Pneumatic ☐ VALS II
- 9.) Shower Head Selection:
☐ NPS Non-adjustable Panel Shower Head (Standard)
☐ APS Adjustable Panel Shower Head
☐ CSM Ligature-resistant Shower Head
- 10.) Drain Selection:
☐ EBD Elbow waste for Cabinet Shower (2" F.I.P.) (Standard)
☐ PTD Integral "T" Trap Cabinet Shower Drain (2" F.I.P.)
☐ NHD No-hub Cabinet Shower Drain (2")
☐ ICD Inside Caulk Cabinet Shower Drain (2")
- 11.) Options:
☐ VG Ventilation Grille (Specify Free Area and Location; Standard Grille Dimensions: 8-3/4" x 8-3/4" with 15-3/4" (in) open area)
☐ CP Closure Panels (Specify Dimensions and Locations)
☐ STC Sloping Top Closure
☐ MD Modesty Door (Not ADA-Compliant)
☐ L Hinged Left
☐ R Hinged Right
☐ CR Curtain Rod
☐ DR Drying Receptor
☐ TH1 Release Towel Hook
☐ RD Recessed Mounted Soap Dish
☐ SD Surface Mounted Soap Dish
☐ ZC 2-Chip Floor Mounting
☐ TMV In-line Thermostatic Mixing Valve
☐ TF24H Hard-wired Transformer, 110VAC to 24VAC
☐ TF24P Plug-in Transformer, 110VAC to 24VAC
☐ Other _____
*Req. 110V power (through ground fault interrupter (GFI) receptacle)

Approved For Manufacturing By: _____ Date: _____ Company: _____
Wall Thickness: _____ Wall Type: _____



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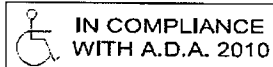
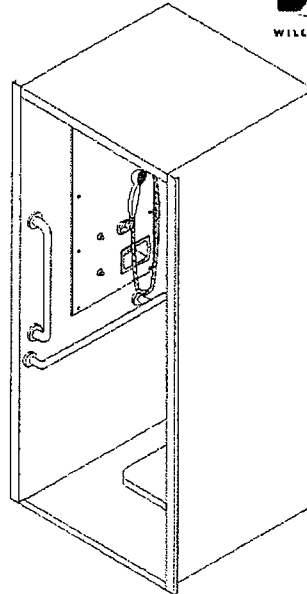
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GASTON COUNTY JAIL EXPANSION STUDY

Possible Shower Changes

Willoughby Industries - Security Products

Front Access Handicap Cabinet Shower



Recommended Specifications

Front Access Handicap Cabinet Shower shall be:
Willoughby Model No. S-3636-HC-FA
(Select from model number and options list on next page)

Shower cabinet shall be fabricated from 14 gauge, Type 304 stainless steel. Shower floor shall be fabricated from 11 gauge, Type 304 stainless steel. The construction shall be **all-welded** (unitized models only, not applicable to knockdown models), exposed stainless surfaces polished to a #4 satin finish, except shower floor which shall have a non-slip glass blast finish.

Standard equipment shall include:
- (ICD) Inside caulk drain (2") with removable strainer
- (GB3318) 18" x 33" horizontally-mounted L-shaped grab bar
- (GB24V) 24" vertically-mounted grab bar
- (FSS) Fold-up stainless steel shower seat

Unit requires no chase area for installation and maintenance. Shower valve and shower head shall be mounted on removable access panel secured with security screws.

Underside of shower floor shall be sound deadened with fire resistant material.

Please provide shower finish schedule upon ordering.
(Unit may be shown with optional features)

To specify fixture and accessories, use the Model Number and Options page.
Example: To specify a unitized 36" x 36" Front Access Handicap Cabinet Shower with left hand shower head push button valve, polished front single temp. pneumatic mixing valve, standard (removable) push button, 2.5 GPM flow rate, non-adjustable push shower head and hand held bar shower, standard inside caulk drain, and recessed mounted seat unit.
Use the following Willoughby Model Number:
US-3636-HC-FA-L-B3-PML-MA2-PPB-2.5GPM-NPS-FX-ICD-RD

Unit requires 2" recess in floor.

Fixture shall be free-standing, no anchoring required.

To specify **Knockdown Cabinet Shower**: Select the "KS" model number from the list on the Model Number and Options page.



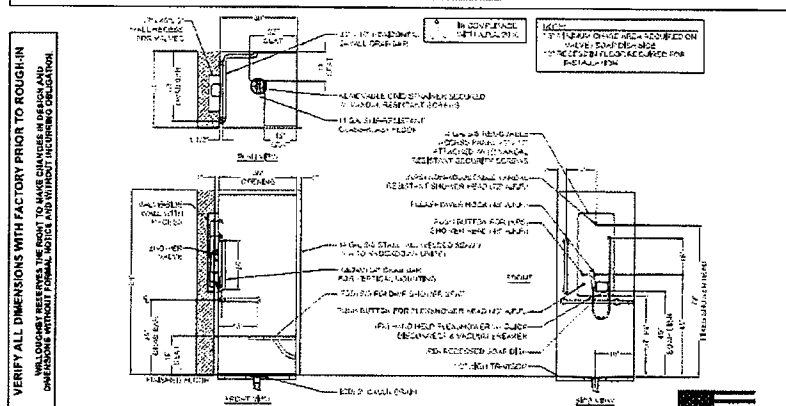
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MODEL NUMBER AND OPTIONS:

- | | | |
|---|---|---|
| <p>1.) Base Model Number:
Unitized Handicap Front Access Cabinet Shower:
<input type="checkbox"/> US-3636-HC-FA 36" L x 36" W Cabinet Shower:
Knockdown Handicap Front Access Cabinet Shower:
<input type="checkbox"/> KS-3636-HC-FA 36" L x 36" W Cabinet Shower</p> <p>2.) Shower Head/Push Button/Valve Orientation:
<input type="checkbox"/> L Left Hand
<input type="checkbox"/> R Right Hand</p> <p>3.) Cabinet Side Exterior Finish Schedule:
(Based on Chase Wall Orientation; see the Options Pages at the end of Catalog Section 33 for diagram)
For (LCS) Left Wall:
<input type="checkbox"/> B2 Polished Front & Right Side
<input type="checkbox"/> B3 Polished Front only
For (RCS) Right Wall:
<input type="checkbox"/> C2 Polished Front & Left Side
<input type="checkbox"/> C3 Polished Front only</p> <p>4.) Valve Selection:
<input type="checkbox"/> NV No Valve
<input type="checkbox"/> PML1 Single Temp. Pneumatic Mixing
<input type="checkbox"/> PML2 Dual Temp. Pneumatic Mixing
<input type="checkbox"/> E1L1 Single Temp. Electronic (Pick Control)
<input type="checkbox"/> E1L2 Dual Temp. Electronic (Pick Control)
<input type="checkbox"/> PBV Pressure-Balancing Mixing Valve
<input type="checkbox"/> TPLR Ligature-Resistant Temp./Pressure-Balancing Mixing Valve</p> | <p>Valve Manifold Option:
Pneumatic or Electronic Valves Only:
(See the Manifold Option Page at the end of Catalog Section 33 for further information)
<input type="checkbox"/> MAC</p> <p>5.) Diverter Valves:
<input type="checkbox"/> DV Diverter Valve
<input type="checkbox"/> DVLR Ligature-Resistant Diverter Valve
<input type="checkbox"/> PML144A2 Two Single Temp. Pneumatic Mixing Valves in Lieu of Diverter Valve</p> <p>6.) Push Button Selections:
Pneumatic or Electronic Valves Only:
<input type="checkbox"/> PPS Pneumatic Push Buttons
<input type="checkbox"/> PBN Ligature-Resistant Push Buttons
<input type="checkbox"/> EPB Electronic Push Buttons
<input type="checkbox"/> EPBH Ligature-Resistant Electronic Push Buttons
<input type="checkbox"/> PZPB Piezo Push Buttons</p> <p>7.) Flow Rates:
<input type="checkbox"/> 2.5 GPM (Standard)
<input type="checkbox"/> 2.0 GPM
<input type="checkbox"/> 1.5 GPM</p> <p>8.) Electronic Controls:
(Must Use Electronic Push Buttons):
<input type="checkbox"/> WUSC-2200
<input type="checkbox"/> WUSC-2400
<input type="checkbox"/> Pneumatic
<input type="checkbox"/> WASH</p> <p>9.) Shower Head Selection:
<input type="checkbox"/> NPS Non-adjustable Pencil Shower Head
<input type="checkbox"/> FX Hand Held Flexshower w/ Quick Disconnect and Vacuum Breaker
<input type="checkbox"/> APS Adjustable Pencil Shower Head
<input type="checkbox"/> CSM Ligature-Resistant Shower Head
<input type="checkbox"/> SHD (2) Fixed Shower Heads, Replaces (FX)</p> | <p>10.) Drain Selection:
<input type="checkbox"/> ICD Inside Caulk Cabinet Shower Drain (2") (Standard)
<input type="checkbox"/> MAC</p> <p>11.) Options:
<input type="checkbox"/> VS Ventilation Grille (Specify Free Area and Location; Standard Grille Dimensions: 8-3/4" x 8-3/4" with 15-3/4" open area)
<input type="checkbox"/> CP Closure Panels (Specify Dimensions and Locations)
<input type="checkbox"/> STC Sloping Top Closure
<input type="checkbox"/> MDD Moccasin Door (Not ADA-Compliant)
<input type="checkbox"/> L Hinged Left
<input type="checkbox"/> R Hinged Right
<input type="checkbox"/> CR Curtain Rod
<input type="checkbox"/> TH1 Release Towel Hook
<input type="checkbox"/> GBC Grab Bar Closure Plug
<input type="checkbox"/> RD Recessed Mounted Soap Dish (Standard)
<input type="checkbox"/> SD Surface Mounted Soap Dish
<input type="checkbox"/> TA Threshold Anchors
<input type="checkbox"/> TBY In-line Thermostatic Mixing Valve
<input type="checkbox"/> TF24H Hydro-wired Transformer, 110VAC to 24VAC
<input type="checkbox"/> TF26P Plug-in Transformer, 110VAC to 24VAC
<input type="checkbox"/> LFSS Less Fold-up Stainless Steel Shower Seat
<input type="checkbox"/> GB3318 Less 18" x 33" Horizontal, L-shaped L-Shaped Grab Bar
<input type="checkbox"/> GB24V Less 24" Vertically-mounted Grab Bar
<input type="checkbox"/> CSH Other
<input type="checkbox"/> Other</p> <p>*Req. 110V power through ground fault interrupter (GFI) receptacle</p> |
|---|---|---|

Approved For Manufacturing By: _____ Date: _____ Company: _____
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GASTON COUNTY JAIL EXPANSION STUDY



**6 – Jail Floor Plans
Phase I, II & III**

Sheriff
Alan Cloninger
Gaston County



Jail Administration

Asst. Chief Darrell Griffin
Office # 704-869-6822
Main # 704-869-6800
Fax # 704-869-6819
P.O. Box 1578
425 Dr. Martin Luther King
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Gastonia, NC 28053

www.gastoncountysheriffsoffice.com

Date: October 17, 2017

MISC NEEDS

Priority List

Jail/Jail Annex

#1. Shower Resurfacing	\$160,000
#2. Securing windows in pods	\$ 54,000
#3. Food Carts	\$ 74,000
#4. Kitchen Equipment	\$ 95,000
#5. Body Scanner	\$ 169,000
#6. Back Up Air Compressor	\$ 10,000
#7. Hot Water Heater	\$ 60,000
#8. Door Opening Pod Control	\$ 32,000

Total \$ 654,000